

# INSTALLATION INSTRUCTIONS

## CARRIER BEARING REMOVER TOOL

### CHRYSLER FWD CARRIER BEARING REMOVER & INSTALLER

#### **EASY STEP-BY-STEP INSTALLATION**



An inexpensive solution for customers with older, less expensive vehicles, as well as a more efficient way of providing service to your late-model customers. An opportunity to expand your customer base in both directions.

**T404-306**

**PART #10219 is the replacement O-ring**  
**PART #SM-143 is the replacement wedge (jaw)**



Unbolt carrier bearing retainer.



Remove carrier bearing retainer.



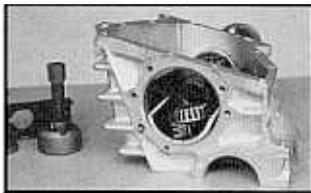
Inspect carrier bearing race.



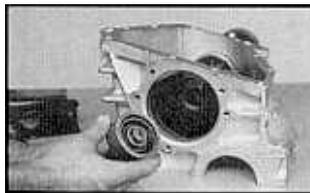
Install magnetic cage and roller retainer.



Cut cage of carrier bearing.



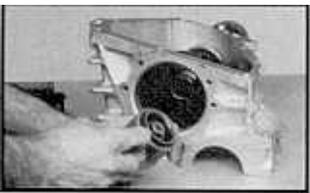
Remove magnet cage and roller retainer and discard old rollers and cage.



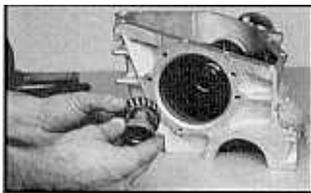
Push tool over carrier bearing cone until it clicks.



Use your 1/2" impact to remove carrier bearing cone from final drive.



Use small screw driver to remove carrier bearing cone from tool.



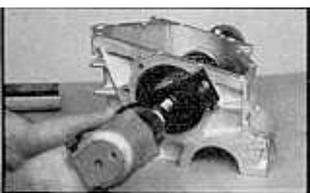
New carrier bearing is placed over installation arbor.



Collar and carrier bearing are pushed into final drive.



Place carrier bearing installer/remover tool into bearing arbor and bolt bracket to case.



Use your 1/2" impact to force the carrier bearing onto the carrier.



Install the new carrier bearing race. Do not use the oil splash shield when using Teckpak's Axle Stabilizers.



Install the Teckpak/Fitzall Stabilizer bearing.



Reinstall the carrier bearing retainer. You have now rebuilt the final drive tighter than OEM. with the "10-Minute Miracle."